

ALWAYS WEAR EYE PROTECTION

1. Long hair must be _____ or worn under a cap when you operate the drill press.
2. Use only bits that are designed and manufactured for _____ operation.
3. Be sure the bit is _____, straight and in good condition.
4. Set the drill _____ for the type of cut that is going to be made.
5. The _____ in the center of the table must be lined up directly under the cutting tool.
6. Use _____ to hold the material firmly on the table.
7. Use the _____ to tighten the chuck.
8. Check _____ to be sure the chuck key has been removed from the chuck before you turn on the drill press.
9. Keep your hands and fingers away from the area directly _____ the drill bit.
10. Back out of a deep cut from time to time to prevent the bit from clogging and _____.
11. A piece of _____ should be used under the material when a hole is to be drilled all the way through the stock.
12. The drill press must be _____ stopped before changes or adjustments are made.
13. Let the drill press coast to a stop. _____ try to stop it by hand.

COMPLETE EACH STATEMENT WITH THE CORRECT LETTER OR WORDS IN THIS COLUMN

- | |
|-------------------|
| A. UNDER |
| B. SCRAP |
| C. NEVER |
| D. RUNNING |
| E. TIED BACK |
| F. SHARP |
| G. CLEARANCE HOLE |
| H. CHUCK KEY |
| I. PERMISSION |
| J. MACHINE |
| K. BRUSH |
| L. SPEED |
| M. TWICE |
| N. OVER-HEATING |
| O. COMPLETELY |
| P. CLAMPS |

14. Use a _____ to clear waste material from the drill press table.

15. Never leave the drill press while it is still _____ . Wait for it to come to a complete stop before you leave it.

16. Get the instructor's _____ before you use any special set-ups or attachments.

GET PERMISSION

- A. UNDER
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